

PWJDM B-Series Oilpan Baffle Assembly Guide

1. Prepare the oilpan for welding.
 - a. Mark off the areas that need welding by test fitting the baffle.
 - b. Remove the paint from the weld areas.
2. Welding
 - a. Assemble the baffle in the oil pan



- b. Weld in the baffle in enough spots to not allow breakage.



3. Repaint the oilpan